

Work Order ID 56636

March 3, 2010 9:02:34 AM



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Item ID: DSI 9410-011

Accept



Setup Start



Revision ID:

Item Name: Step Modification

Stop



Start Date: 3/03/10 Start Qty: 7.00



Cust Item ID:

Required Date: 3/12/10 Req'd Qty: 7.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
DSI 9410	B

100



DC

Document Control

Memo

0.00

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00



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Setup

Start



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Start Date: 3/03/10 Start Qty: 7.00



Required Date: 3/12/10 Req'd Qty: 7.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID
130

Packaging

Packaging

Operation
DescriptionSet Up/
Run Hours
0.00Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Memo

0.00

Identify and pack for shipping as per PPP DSI 9410-011

Location:

PPP rev: AM SUR SUR 31/382

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/23 (7)

10/03/24 A

10/03/24



Picklist Print

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Work Order ID: 56636



Parent Item: DSI 9410-011



Parent Item Name: Step Modification

Comments: IPP RevA: New issue DD verified by:EC
10.03.03 verified by:EC

IPP rev:B as per dwg RevB DD

Start Date: 3/03/10

Required Date: 3/12/10

Start Qty: 7.00

Required Qty: 7.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-15A						110	Each	159.0000	56.0000	47	M114109	10-3-22



Bolt

Q51017

NA51149D0463~1

AN960JD416

716

Purchased

No

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

ST	159	
113121	6	
113538	3	
113840	150	

M114109 10-3-22

M11423898 10-3-22

C47

Washer

D2732-030

Cut (4) 3.00" 10-03-22

Manufactured

No

110 Each 0.0000 112.0000



M113706 10-3-22

S47

Rubber Cushion

D3595



Rubber Cushion (per sq ft)

Manufactured

No

110 sf 27.7000 0.5831



B43118 10-3-22

70

S47

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

ST	27.7	
31948	3.29	
32894	6.63	
33542	17.78	

B39953 10-3-22

70

(D3595-200-300) Cut(2) at 2.00" X 3.00" as per dwg

→ required
S101310

D3595 (per kit)



Picklist Print

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Start Date: 3/03/10

Required Date: 3/12/10

Start Qty: 7.00

Required Qty: 7.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4	85					110	Each	1,821.000	56.0000		8X	M110450 16-3-22SF (-7k)

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	1821	
102552	6	
104248	6	
110507	184	
111827	631	
113422	994	
15924	0	

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Shop Packet Print

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DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS
REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591.
PRIOR TO INSTALLING THE DSI 9410-011 KIT.

W Dg 6/13/08

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS
AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
D. SHEPHERD (DE # 02)	
DATE:	08.09.08
CERT. NO.:	SH92-6
ISSUE NO.:	10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)		AJS	08.09.08
A	NEW ISSUE		PH	08.03.27
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		STEP MODIFICATION KIT	NTS	
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



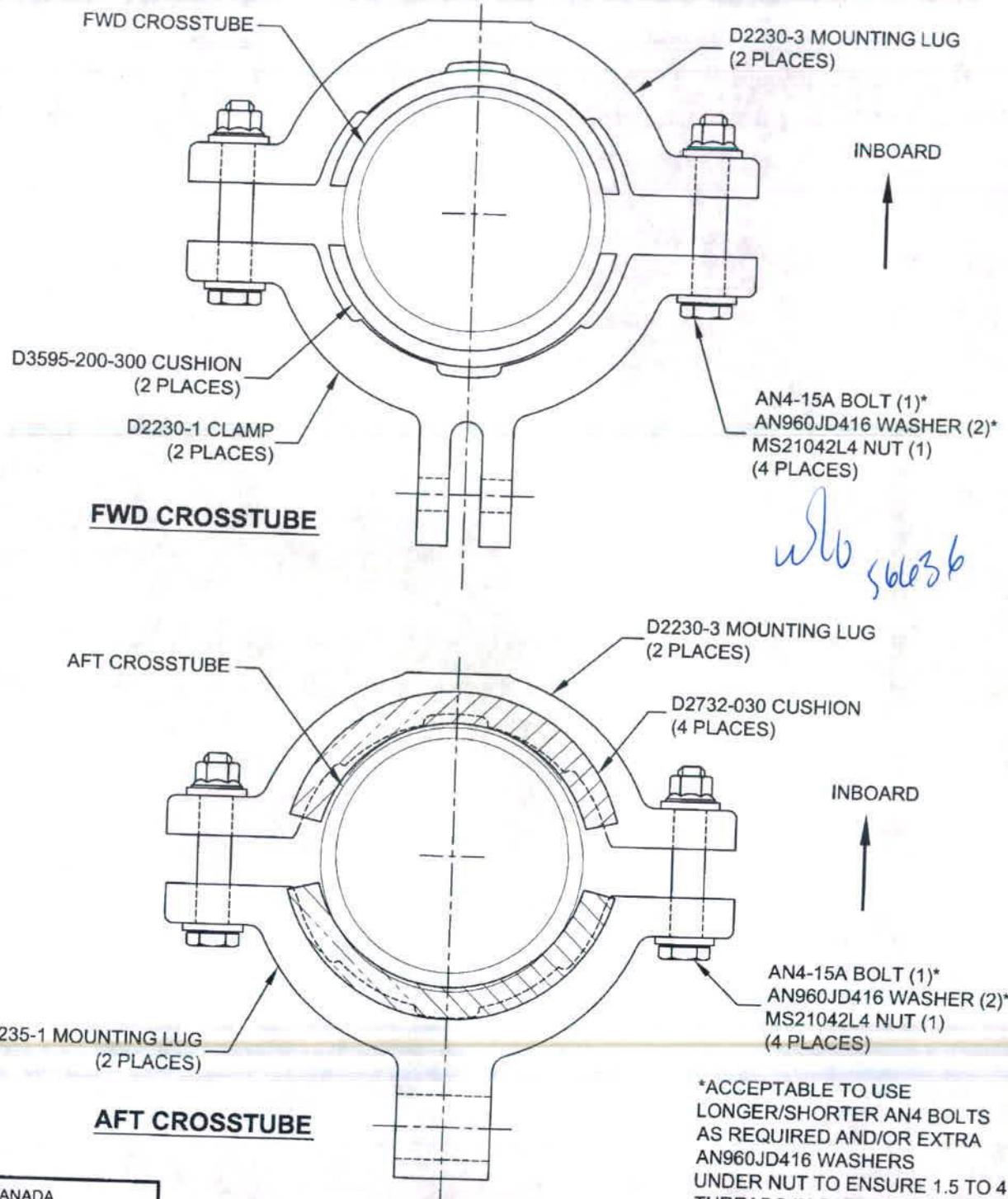


FIGURE 1 - CLAMP/CUSHION INSTALLATION

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED <i>[Signature]</i>	
BY:	D. SHEPHERD (DE #02)
DATE:	08.09.08
CERT. NO.:	SH92-6
ISSUE NO.:	10

DESIGN	<i>AS</i>	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 2 OF 2
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	STEP MODIFICATION KIT	NTS
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